## **EUROPEAN PATENT OFFICE**

## **Patent Abstracts of Japan**

**PUBLICATION NUMBER** 

2002192643

**PUBLICATION DATE** 

10-07-02

APPLICATION DATE

25-12-00

APPLICATION NUMBER

2000392243

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INT.CL.

B32B 7/02 B60R 13/00 G02B 3/00

G02B 5/08 G02B 5/22

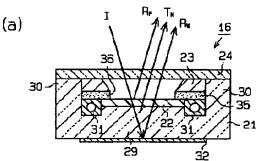
TITLE

LAMINATE, ITS PRODUCTION

METHOD, AND METHOD FOR

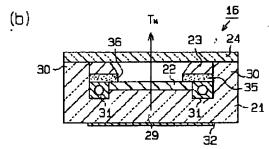
PRODUCING LAMINATED HALF-FILM

**USED FOR LAMINATE** 



:自然光に基づく入射光 (一類側からの入射光)

尺。: ゴールド色放射法 (他面からの放射法)



Tm : オレンジ色透過光

TN=TL+TF

自然光によるフィルム反射光 自然光による反射層度射光 : LEDの発色光

ABSTRACT:

PROBLEM TO BE SOLVED: To provide a laminate which is visible even in the absence of natural light and the visible state of which is changed by natural light, a method for producing the laminate, and a method for producing a laminated half-film used for the laminate.

SOLUTION: The laminated half-film 22 including a half-transmission layer and a colored layer and metal plate 23 having a prescribed design opening 36 are laminated on a lens part 29 illuminated by LED. The half-transmission layer transmits a part of incident light! and reflects another part of it. The colored layer changes the color of transmitted light into a prescribed color. A reflective layer 32 which reflects light which passed through the lens 29 is formed on the back of the lens part 29. The colored state of light TI and Rd radiated from the laminated half-film 22 is changed by the incident light I.

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